

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F
REF. CANADIAN STC: SH92-6
FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION CALLED OUT ON DRAWING D350-591 REV. F.

REVISED PARTS LIST FOR D350-591-311/-312 AT CHG 002

QTY -311	QTY -312	PART NUMBER	DESCRIPTION
X		D350-591-311	HELL-ACCESS-STEP™, LONG STEP – HIGH SKID, LH
	X	D350-591-312	HELL-ACCESS-STEP™, LONG STEP – HIGH SKID, RH
1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4	D2230-3	MOUNTING LUG
2	2	D2618	BUSHING
4	4	D2732-030	CUSHION
2	2	D3235-1	MOUNTING LUG
1	1	D3278-041	SUPPORT ASSEMBLY
2	2	D3595-200-300	CUSHION
2	2	AN3-35A	BOLT
8	8	AN4-15A	BOLT
2	2	AN5-36A	BOLT
4	4	AN960JD10	WASHER
16	16	AN960JD416	WASHER
4	4	AN960JD516	WASHER
2	2	MS21042L3	NUT (OR MS21042-3)
8	8	MS21042L4	NUT (OR MS21042-4)
2	2	MS21042L5	NUT (OR MS21042-5)

FOR CUSTOMERS WITH EARLY MODEL D350-591-311/-312 STEPS*, THE DSI 9410-011 STEP MODIFICATION KIT IS AVAILABLE

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

*REMOVE THE INSTALLED D2856-400-720 ABRASION STRIPS
IN ACCORDANCE WITH ICA-D350-591.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHERMAN (DE # 02)

DATE: 08.03.27
CERT. NO.: SH92-6
ISSUE NO.: 10

A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STEP MODIFICATION KIT	NTS
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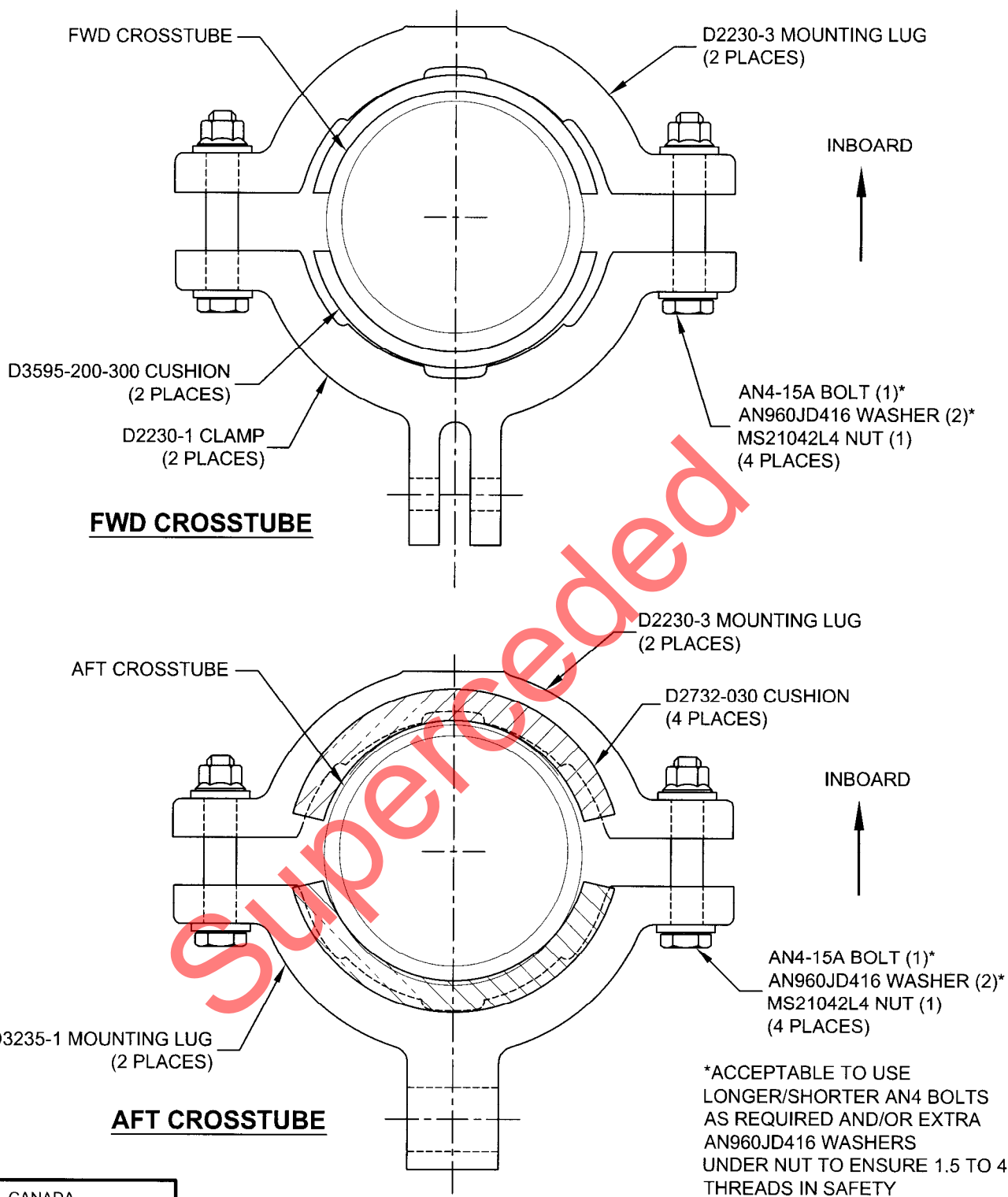


FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.03.27
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MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
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